ASSEMBLY INSTRUCTIONS FOR ROLL-10



PART#	QUANTITY
1	1
2	1
3	5
4	1
5	1
6	6
VI	
7	4
8	4
9	2
10	2
11	10
12	10
ROLLHP S	SEE BELOW
	1 2 3 4 5 6 7 8 9 10 11

CONTENTS:	
3/16" POP RIVETS	73
10-24 X 1/2 BOLTS	12
10-24 X 3/4 BOLTS	24
10-24 NUTS	36
1/4-20 X 1 1/4 HEX BOLTS	8
1/4-20 NUTS	8
HANGING BRACKETS	2

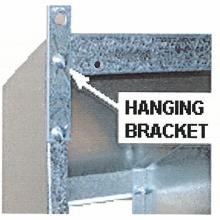
^{**} EXTRA HARDWARE MAY BE INCLUDED

STEP 1 LAY PANELS ON BACK (LONGEST SIDE) AND ATTACH TOP USING THE POP RIVETS PROVIDED

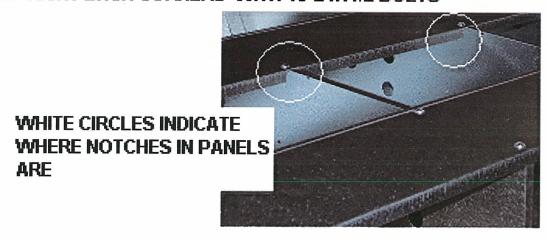


STEP 2 FLIP NEST ON FRONT EDGE (SHORT SIDE) AND ATTACH BACK PANELS TO NEST. PANEL WITHOUT NOTCHES IS TO BE INSTALLED ON BOTTOM EDGE ,AND PANEL WITH NOTCHES IS TO BE ATTACHED ABOUT MID WAY UP THE BACK OF NEST.

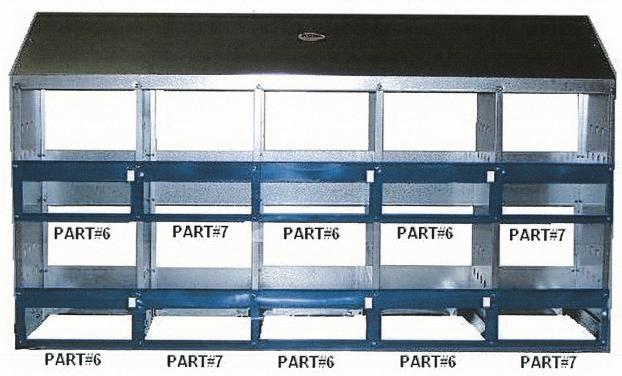


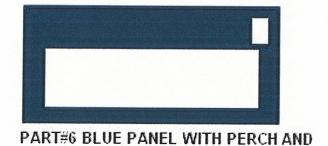


NOW IS ALSO A GOOD TIME TO ATTACH HANGING BRACKETS ON LEFT AND RIGHT BACK CORNERS WITH 10-24X1/2 BOLTS

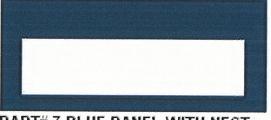


STEP 3 STARTING FROM LEFT TO RIGHT ALONG THE BOTTOM EDGE, BOLT (FINGER TIGHTEN ONLY) THE LOWER HOLES OF EACH PANEL WITH THE 10-24 X 1/2 BOLTS PROVIDED, STARTING WITH PART# 7 FIRST, THEN PART#6, THEN PART#7 THEN AGAIN PART#7 AND FINISH WITH PART#6, REPEAT THIS PROCESS ON THE NEXT SET OF HOLES ABOVE. AFTER ALL THE BOTTOM HOLES OF THE BLUE PANELS ARE IN PLACE, LAY THE CLEAR RUBBER FLAP (PART#10) OVER THE BLUE PANELS. USE THE 10-24 X 3/4 BOLTS TO ATTACH THE PANELS. FLAPS AND THE UPRIGHT PARTITIONS TOGETHER ONCE THE PANELS ARE BOLTED, GO BACK AND RETIGHT ALL THE BOLTS.





NEST BOTTOM OPENING



PART# 7 BLUE PANEL WITH NEST BOTTOM OPENING

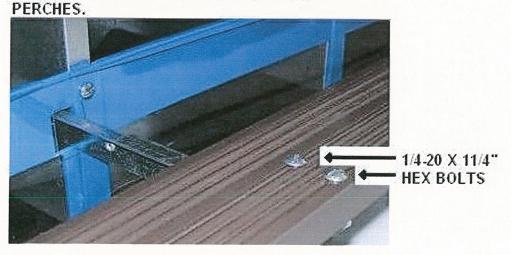
STEP 4 USING THE 10-24X1/2" BOLTS PROVIDED, ATTACH PART#11 (SHORT PERCH ARMS) TO UPRIGHT PARTITIONS 2 & 5. PERCH ARMS GO THROUGH FRONT BLUE PANELS BUT NOT THROUGH BACK PANELS



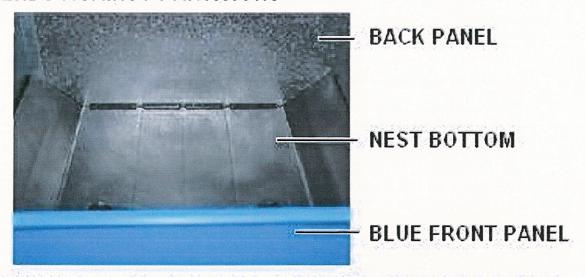
2 AND 5. THESE ARMS GO THROUGH THE FRONT BLUE

PANELS

STEP 5 LAY THE PERCHES ON THE PERCH BRACKETS WITH THE PRE DRILLED HOLES TOWARD THE FRONT EDGE OF THE BRACKET. USE THE 1/4-20 X 1 1/4" HEX BOLTS TO ATTACH



STEP 6 PLACE NEST BOTTOMS INTO COMPARTMENTS WITH BENDS AGAINST PARTITIONS



STEP7 ROLL OUT NEST BOTTOMS ARE INSTALLED BY PUTTING THEM THROUGH THE BACK OF THE NEST SO THEY GO THROUGH THE FRONT BLUE PANELS AND THE BACK RESTS ON THE TOP OF THE BACK PANELS. NOTE WHEN PUSHING THE BOTTOMS THROUGH THE FRONT PANELS IT WILL LIFT THE VINYL STRIPS UP CREATING A WASTE GUARD FOR THE BOTTOMS.

